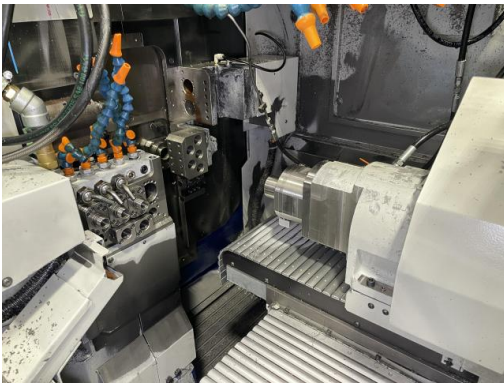


## TORNOS GAMMA 20/6

**Kind : Swiss-type cnc lathe**  
**Manufacturer : TORNOS**  
**Model : GAMMA 20/6**  
**Year : 2012**  
**Serial : 20620555**  
**Stock : 10545**



### TECHNICAL DETAILS

- Number of axes	: 8
- Number of spindles	: 2
MAIN SPINDLE	
- Max. bar diameter	: 20 [mm]
- Max. machining length	: 210 [mm]
- Spindle speeds	: 12000 [rpm]
- Spindle power	: 3.7 [kW]
- C axis indexing precision	: 0.001 [°]
COUNTER-SPINDLE	
- Max. bar diameter	: 20 [mm]
- Spindle speeds	: 12000 [rpm]
- Spindle power	: 3.7 [kW]
- C axis indexing precision	: 0.001 [°]
- Number of guide bush holders	: 2
GUIDE BUSH HOLDER 1	
- Number of positions	: 8
- Number of motorized positions	: 3
- Live tools speed	: 8000 [rpm]
GUIDE BUSH HOLDER 2	
- Number of positions	: 5
- Number of motorized positions	: 2
END ATTACHMENT	
- Number of positions	: 11
SECONDARY OPERATION	
- Number of positions	: 16

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**Year : 2012**

**Serial : 20620555**

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- Number of motorized positions : 4  
- Live tools speed : 8000 [rpm]  
POWER SUPPLY  
- Supply voltage : 400 [V]  
MACHINE HOURS  
- Number of hours under power : 84207 [h]

**EQUIPMENT**

- CNC : Fanuc 32i-model B  
- Rotating tool motor on : S11,S21,S51  
- Rotating guide bush  
- Parts catcher  
- Parts conveying strip  
- Ejection of workpiece  
- Chips conveyor : MAYFRAN  
- Coolant tank  
\* with high-pressure pump : 20 [bars]  
- Bar loader : TORNOS SBF320E  
- Fire extinguisher \*

NB : working order not guaranteed. To have it checked by a qualified organization of the buyer.

- Electric transformer