

TORNOS Sigma 32/6

Kind : Swiss-type cnc lathe
Manufacturer : TORNOS
Model : Sigma 32/6
Year : 2014
Serial : 236-0020
Stock : 10296



TECHNICAL DETAILS

| | |
|---------------------------------|--------------|
| - Number of axes | : 8 |
| - Number of spindles | : 2 |
| MAIN SPINDLE | |
| - Max. bar diameter | : 32 [mm] |
| - Travel | : 230 [mm] |
| - Spindle speeds | : 8000 [rpm] |
| - Spindle power | : 7.5 [kW] |
| - C axis indexing precision | : 0.001 [°] |
| GUIDE BUSH HOLDER 1 | |
| - Number of positions | : 14 |
| - Number of motorized positions | : 8 |
| - Live tools speed | : 6000 [rpm] |
| COUNTER-SPINDLE | |
| - Max. bar diameter | : 32 [mm] |
| - Spindle speeds | : 8000 [rpm] |
| - Spindle power | : 7.5 [kW] |
| - C axis indexing precision | : 0.001 [°] |
| GUIDE BUSH HOLDER 2 | |
| - Number of positions | : 8 |
| - Number of motorized positions | : 8 |
| - Live tools speed | : 8000 [rpm] |
| END ATTACHMENT | |
| - Number of positions | : 4 |
| SECONDARY OPERATION | |
| - Number of positions | : 4 |

Kind : Swiss-type cnc lathe
Manufacturer : TORNOS
Model : Sigma 32/6
Year : 2014
Serial : 236-0020
Stock : 10296

POWER SUPPLY

- Supply voltage : 400 [V]
- Total installed power : 14 [kW]

WEIGHT & DIMENSIONS

- Machine floor space : 2400 x 1380 [mm]
- Machine height : 2050 [mm]
- Machine weight : 3000 [kg]

MACHINE HOURS

- Number of working hours : 39554 [h]

EQUIPMENT

- CNC : Fanuc 31i Model B
- Rotating guide bush
- Parts catcher
- Chips conveyor : INDASS
- Coolant tank
- Bar loader : TORNOS SBF 532
- Number of turning tool holders : divers
- Number of fixed tool holders : divers